

**X650
Structural Steel Pipe Columns
CAFCO SprayFilm WB 3 and WB 4**

Standard Weight Pipe Columns

Nominal Dia.	Wall Thk	A/P	Metric Desig.	M/D	Hp/A	1-Hour	1-1/2 Hour	2-Hour
4	0.237	0.22	102 x 6.0	41.8	186.3	NR	NR	NR
5	0.258	0.25	141 x 6.6	47.5	164.0	NR	NR	NR
6	0.28	0.27	168 x 7.1	51.3	151.8	NR	NR	NR
8	0.322	0.31	219 x 8.2	58.9	132.2	0.117	NR	NR
10	0.365	0.35	273 x 9.3	66.5	117.1	0.117	NR	NR
12	0.375	0.36	324 x 9.5	68.4	113.9	0.117	NR	NR

Extra Strong Pipe Columns

Nominal Dia.	Wall Thk	A/P	Metric Desig.	M/D	Hp/A	1-Hour	1-1/2 Hour	2-Hour
4	0.337	0.31	102 x 8.6	58.9	132.2	0.117	NR	NR
5	0.375	0.35	141 x 9.5	66.5	117.1	0.117	NR	NR
6	0.432	0.40	168 x 11	76.0	102.5	0.117	NR	NR
8	0.5	0.47	219 x 12.7	89.3	87.2	0.097	0.138	0.202
10	0.5	0.48	273 x 12.7	91.2	85.4	0.097	0.138	0.202
12	0.5	0.48	324 x 12.7	91.2	85.4	0.097	0.138	0.202

Double Extra Strong Pipe Columns

Nominal Dia.	Wall Thk	A/P	Metric Desig.	M/D	Hp/A	1-Hour	1-1/2 Hour	2-Hour
4	0.674	0.57	102 x 17.1	108.3	71.9	0.097	0.138	0.202
5	0.75	0.65	141 x 19.1	123.5	63.1	0.097	0.138	0.202
6	0.864	0.75	168 x 21.9	142.5	54.7	0.097	0.097	0.202
8	0.875	0.79	219 x 22.2	150.1	51.9	0.097	0.097	0.120

Note: A/P, M/D & Hp/A Ratios based on design formula. All thicknesses are expressed in inches.
To convert to Mills, multiply by 1000. To convert to mm, multiply by 25.4